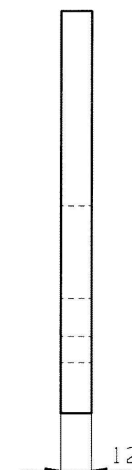


PŘEKLAD

dne: - 1. 10. 2013

PROVEDL/A

HOCHMAN
HOCHMAN



PŘÍŘEZ t = 12
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- 9 -10- 2013
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NZ 13/00845

General tolerances for laser cutting DIN 2310 - 5 -IL up to 3mm / -IK over 3mm	
General tolerances for nibbling / bending DIN 6930 - 2 - m	
Welded structure as per VN 43	
Welding process	MAG - M
Additional material	G4Si1 DIN EN 440
Shielding gas	M21 DIN EN 439
Evaluation group	C - DIN EN 25817
General tolerances	DIN EN ISO 13920 - BF

Projection see: ISO 128	Scale	Original-Size
1:2	A3	
Bend Tolerance see	DIN 6930 - 2 - m	
Welding Tolerance see	DIN EN ISO 13920-BF	
General Tolerance see	DIN ISO 2768 - mk	
Surface Condition see	DIN ISO 1302	
Laser-Cut Tolerance see	DIN 2310-5-IL up to 3mm / -IK over 3mm	
Copyright reserved to ISO 16016		

Surface Quality		/		KRAU_ANDERMA		22.07.2009				
Standard Color										
Name		Date		Count	Change	Name	Date	DCM-Nr		
KRAU_ANDERMA		22.07.2009		Material: BS03		Theor. Weight (kg): 1.92				
Name Seitenplatte										
Additional Text										
Mat-Nr.				Doc-Nr			2000071203		Version	00

APPROVED FOR Serienfrei (F4)

Welding Construction according to "Werknorm 43"
Surface Quality according to "Werknorm 40"
Theor. Weight according to "KR001-2003"
Material according to "Werknorm 51"